

Work Order ID 56942

July 26, 2010 8:05:53 AM



Page 1

Item ID: D3759-1

Accept



Setup

Start

Revision ID:

Item Name: Bushing

Stop

Start Date: 3/15/10 Start Qty: 60.00



Cust Item ID:

Required Date: 3/19/10 Req'd Qty: 60.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3759

Rev A

100



Hardinge CNC LATHE SMALL

0.00

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL Turn per Folio FA727 and Dwg D3759

Deburr

SA 10/08/05

60 φ

110



QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

Quality Control

SA 10/08/05

60 φ

120



QC8- Inspect parts - second check

0.00

QC

Memo

0.00

Quality Control

SA 10/08/05

60 φ

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Item Name: Bushing

Start Date: 3/15/10

Start Qty: 60.00

Required Date: 3/19/10

Req'd Qty: 60.00

Reference:

Accept

Cust Item ID:

Customer:

Setup

Start

Stop

Run

Start

Stop

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/

Work Center ID

130



Packaging

Packaging

Operation
Description

Identify as per dwg & Stock Location: 84

Memo

Set Up/
Run Hours

0.00

0.00

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

10/8/6

SP (602)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/08/09

ME 10-8-6

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Page 1

Work Order ID: 56942

Parent Item: D3759-1

Parent Item Name: Bushing



Start Date: 3/15/10

Start Qty: 60.00

Required Date: 3/19/10

Required Qty: 60.00

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375 		Purchased		No		110	f	14.7400	0.0625	3.947368			
304 ROUND BAR 0.375													

Location

MAT

111323
114467
114676
115180

MAT029

113325
114356

115334

Loc Qty

9.4
0
5.1
1.1
3.2
5.34
3.85
1.49

Loc Code

4.7 RT SN 1008105

10RT

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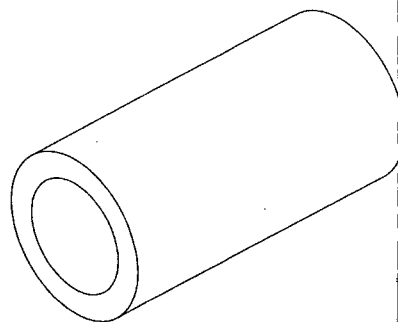
NOTE: Date & initial all entries

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article** ☐ **Prototype**

[illegible]

Measured by: SA		Audited by: DJP		Prototype Approval:		N/A	
Date: 10/08/05		Date: 10/08/05		Date:		N/A	
Rev	Date	Change			Revised by	Approved	
A	08.04.21	New Issue			KJ/DD	DA	



D3759-1 BUSHING

info 56942

RELEASED

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		DESCRIPTION		AJS	08.03.03
REV.						BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA				REV. A	
DRAWN	ASS					DRAWING NO.	
CHECKED	ME	D3759				SCALE	
MFG. APPR.	ME	TITLE				NTS	
APPROVED	ME	BUSHING					
DE APPR.	#						
DATE		08.03.03		<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			

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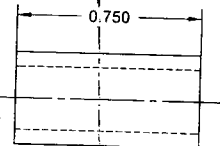
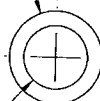
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NOTE: Date & initial all entries

$\phi 0.375^{+0.000}_{-0.020}$

$\phi 0.257$



D3759-1 BUSHING

W/S 56942

08.03.03

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3759	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BUSHING	NTS
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